CR-TEC Engineering (E



VR•VS

Electric Actuators

Installation and Operation Manual



















Index

- Description - Transport and storage - Maintenance - Warranty - Return of goods - Safety instructions Position indicator	4 5 6 6 9
Maintenance Warranty Return of goods Safety instructions Position indicator Dimensions Emergency manual override Mounting on valve Electric wiring Warnings Electronic boards Wiring Instructions 230 V Electric diagram 3-phase 400 V Electric diagram BBPR model Description Electronic board LED meaning Electric idagram POSI model Description Electric diagram Posi model Electric diagram Posi model Electric diagram Posi model Electric diagram Posi model Description Electronic board Electronic board	6 6 9
- Warranty - Return of goods - Safety instructions Position indicator	6 6 9
- Return of goods - Safety instructions Position indicator	6 6 9
Position indicator	6 6 9
Emergency manual override Mounting on valve Electric wiring - Warnings - Electronic boards - Wiring Instructions - 230 V Electric diagram - 3-phase 400 V Electric diagram BBPR model - Description - Electronic board - LED meaning - Electric diagram POSI model - Description - Wiring Instructions - Electronic board - Electric diagram Posi model - Description - Wiring Instructions - Electronic board - Electronic board - Electronic board - Description - Wiring Instructions - Parameter selection sequence 3-position model - Description - Contacts state - Electric diagram	6 6 9
Emergency manual override Mounting on valve Electric wiring Warnings Electronic boards Wiring Instructions 330 V Electric diagram BBPR model Electronic board Electronic board Electronic board Electronic board Electric diagram POSI model Wiring Instructions Electric diagram Parameter selection sequence 3-position model Description Contacts state Electric diagram	6 6 9
Mounting on valve Electric wiring Warnings Electronic boards Wiring Instructions 230 V Electric diagram 3-phase 400 V Electric diagram BBPR model Description Electronic board LED meaning Electric diagram POSI model Wiring Instructions Electric diagram Posi model Description Wiring Instructions Electronic board Description Wiring Instructions Electronic board Electronic board Description Wiring Instructions Electronic board Electronic board Description Contacts state Electric diagram	6 9
Electric wiring Warnings Electronic boards Wiring Instructions 230 V Electric diagram 3-phase 400 V Electric diagram BBPR model Description Electronic board LED meaning Electric diagram POSI model Wiring Instructions Electronic board Electronic board Parameter selection sequence 3-position model Description Description Parameter selection sequence 3-position model Description Contacts state Electric diagram	9
 Warnings Electronic boards Wiring Instructions 230 V Electric diagram 3-phase 400 V Electric diagram BBPR model Description Electronic board LED meaning Electric diagram POSI model Description Wiring Instructions Electronic board Electronic board Warning Instructions Electric diagram Parameter selection sequence 3-position model Contacts state Electric diagram Electric diagram 	
 Electronic boards Wiring Instructions 230 V Electric diagram 3-phase 400 V Electric diagram BBPR model Description Electronic board LED meaning Electric diagram POSI model Description Wiring Instructions Electronic board Electric diagram Parameter selection sequence 3-position model Description Contacts state Electric diagram Electric diagram Description Electric diagram 	12
 Wiring Instructions 230 V Electric diagram 3-phase 400 V Electric diagram BBPR model Description Electronic board LED meaning Electric diagram POSI model Wiring Instructions Electronic board Electric diagram Position model Parameter selection sequence 3-position model Description Contacts state Electric diagram 	12
 230 V Electric diagram 3-phase 400 V Electric diagram BBPR model Description Electronic board LED meaning Electric diagram POSI model Wiring Instructions Electronic board Electronic board Electronic board Parameter selection sequence 3-position model Description Contacts state Electric diagram Electric diagram 	12
BBPR model Description Electronic board LED meaning Electric diagram POSI model Wiring Instructions Electronic board Electronic board Bescription Wiring Instructions Electronic board Electronic board Bescription Bescription Cortacts state Electric diagram	12
 Description Electronic board LED meaning Electric diagram POSI model Description Wiring Instructions Electronic board Electric diagram Parameter selection sequence 3-position model Description Contacts state Electric diagram 	12
 Electronic board LED meaning Electric diagram POSI model Description Wiring Instructions Electronic board Electric diagram Parameter selection sequence 3-position model Description Contacts state Electric diagram 	
 LED meaning Electric diagram POSI model Description Wiring Instructions Electronic board Electric diagram Parameter selection sequence 3-position model Description Contacts state Electric diagram 	
POSI model Description Wiring Instructions Electronic board Electric diagram Parameter selection sequence 3-position model Description Electric diagram Electric diagram Electric diagram Electric diagram	
POSI model Description Wiring Instructions Electronic board Electric diagram Parameter selection sequence 3-position model Description Contacts state Electric diagram	
 Description Wiring Instructions Electronic board Electric diagram Parameter selection sequence 3-position model Description Contacts state Electric diagram 	14
 Wiring Instructions Electronic board Electric diagram Parameter selection sequence 3-position model Description Contacts state Electric diagram 	
 Electric diagram Parameter selection sequence 3-position model Description Contacts state Electric diagram 	
 Parameter selection sequence 3-position model Description Contacts state Electric diagram 	
3-position model Description Contacts state Electric diagram	
 Description Contacts state Electric diagram 	18
Contacts stateElectric diagram	10
GPS model	20
 Description 	
- Warnings	
Parameter selection sequenceElectric diagram	
· ·	
GFS model	
DescriptionElectric diagram	22
S .	22
Exploded view	
Technical data	23
VR specificationVS specification	



INTRODUCTION

This manual has been made to guide you through the installation and use of our VR and VS electric actuators. Please, read it carefully before using our products and be sure to keep it.

DESCRIPTION

These electric actuators have been designed to perform the control of a valve with 90° rotation (or 180° in case of 3-position version) in industrial environments. We cannot be held responsible for any other use. You can however consult us for any other application.

ATTENTION OWNERS AND USERS

Thank you for purchasing the device. This equipment will provide safe and productive operation as long as it is used in accordance with the instructions in this Manual and is properly maintained. Importantly, unless the user is adequately trained and supervised, there is a possibility of death, serious personal injury, property damage or damage to the equipment.

Owners and users of this equipment bear the responsibility to make certain that this equipment is used properly and safely. READ THIS MANUAL carefully, learn how to use and service this equipment correctly, and strictly follow all of the instructions contained in this Manual and the requirements of local law. Failure to do so could result in death, serious personal injury, property damage or damage to the equipment. This Manual should be considered a permanent part of your machine and should be kept available for easy reference by any user.

Owners should not permit anyone to touch this equipment unless they are over 18 years of age, are adequately trained and supervised, and have read and understand this Manual. Owners should also ensure that no unauthorized personnel come in contact with this equipment.

If this equipment, or any of its parts, becomes damaged or needs repair, stop using the equipment and contact an experienced service individual immediately. If the warning labels or this Manual are misplaced, damaged or illegible, or if you require additional copies, please contact us for these items at no charge.

Please remember that this Manual and the warning labels do not replace the need to be alert, to properly train and supervise users, and to use common sense when using this equipment.

If you are ever uncertain about a particular task or the proper method of operating this equipment, don't hesitate to contact us.

TRANSPORT AND STORAGE

- The forwarding agents being held as responsible for damages and delays of the delivered goods, the consignees are obliged to express if applicable their reserves, prior to accept the goods. The goods delivered directly ex works are subject to the same conditions.
- The transport to the place of destination is carried out by using rigid packing material.
- The products must be stored in clean, dry, and ventilated places preferably on appropriate palettes or shelves.

MAINTENANCE

- Maintenance is ensured by our factory. If the supplied unit does not work, please check the wiring according to the electric diagram as well
 as the power supply of the concerned electric actuator.
- For any question, please contact our after-sales service.
- To clean the outside of the actuator, use a lint and soapy water. DO NOT USE CLEANING PRODUCT WITH SOLVENT OR ALCOHOL

SAFETY INSTRUCTIONS

⚠To be read prior to the installation of the product

- The electric power supply must be switched-off before any intervention on the electric actuator (i.e. prior demounting its cover or manipulating the manual override knob).
- Any intervention must only be carried out by a qualified electrician or other person instructed in accordance with the regulations of electric
 engineering, safety, and all other applicable directives.
- Strictly observe the wiring and set-up instructions as described in the manual: otherwise, the proper working of the actuator can not be guaranteed anymore. Verify that the indications given on the identification label of the actuator fully correspond to the characteristics of the electric supply.
- Respect all safety rules during fitting, dismantling and porting of this apparatus.
- · Lifting and carrying through strapping the hand wheel is not allowed.
- Do not mount the actuator « upside down ». Risks:
 - Declutching mechanism failure
 - Possible flow of the grease on the electronic board
- Do not mount the actuator less than 30 cm of a electromagnetic disturbances source.
- Do not position the equipment so that it is difficult to operate the disconnecting device.



Position indicator

VR and 3-position models

Modular position indicator with three removable position markers (3 yellow + 2 black), adjustable according the type of valve to be actuated.





Valve	0°	90°	180°
2-way: 0° = closed 90° = open VR models			
3-way (L): models: VR VS GF3 & GFS			
3-way (T): Ex:T1 models: • VR • VS GF3 & GFS			

2-position VS models

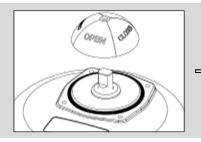
2- position spherical indicator

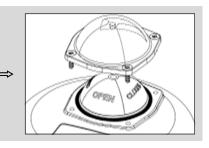


Sense of window for standard mounting:



Mounting of the position indicator (appendix p.6 mark 1): mount the seal ring and the indicator then the window with the 4 screws M4.

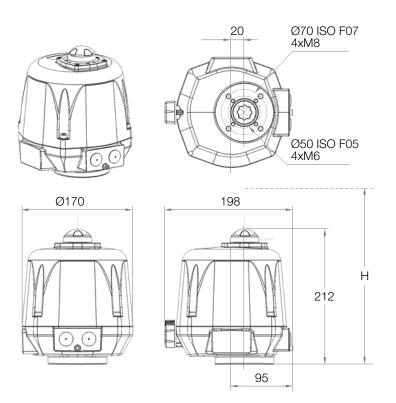






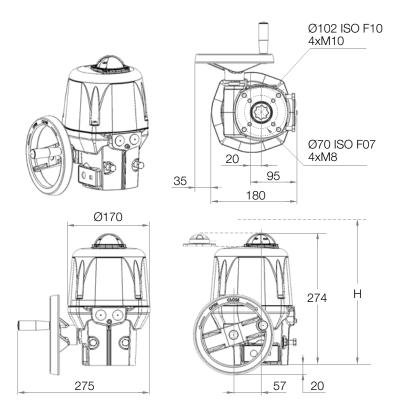
Dimensions

VR models



17mm		
19mm		
F05 F07		
50 mm	70 mm	
M6	M8	
15 mm	17 mm	
4	4	
10 mm	12 mm	
H = 311 mm		
	19mm F05 50 mm M6 15 mm 4	

VS models



22 mm	
25 mm	
F07	F10
70 mm	102 mm
M8	M10
19 mm	24 mm
4	4
14 mm	16 mm
H = 375 mm	
	70 mm M8 19 mm 4 14 mm



Mounting on valve

VR model:

Possible fixations: F05 (4xM6 with \varnothing 50) and F07 (4xM8 with \varnothing 70), star 17, depth 19mm. Necessary height above the valve for the mounting of the actuator: H=311mm.

VR model:

Possible fixations: F07 (4xM8 with \emptyset 70) and F10 (4xM8 with \emptyset 102), star 22, depth 25mm. Necessary height above the valve for the mounting of the actuator: H=375mm.

Mounting / disassembly of the cover and position indicator

For the wiring and setting of the actuator, it is necessary to remove the cover.

Mounting of the cover (appendix p.6 mark 2): make sure that the seal ring (appendix p.49 mark 7) is correctly placed in its position, mount the cover and tighten the 4 screws M6 (appendix p.47 mark 3, torque: max. 6 Nm). Mounting of the position indicator for VR (appendix p.6 mark 1): fit the indicator onto the outgoing axle (according the diagram p.30).

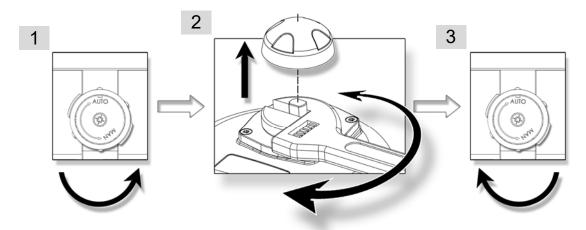
Mounting of the position indicator for VS (appendix p.6 mark 1): mount the seal ring and the indicator then the window with the 4 screws M4 (according the diagram p.30).

Emergency manual override



The priority functioning mode of this actuator is electric. Be sure than the power supply is switched off before using the manual override.

VR model:



- 1. Turn the knob to position MAN (counter-clockwise) and hold it in position.
- 2. Turn the outgoing drive shaft of the actuator with the help of an adjusting spanner.
- 3. In order to re-engage the reduction, release the knob (spring return).

VS model:

No declutching is required, the hand wheel has simply to be turned (appendix p.49 mark 10).

The end mechanical stops are pre-set to 90° and stuck (Tubetanche Loctite 577 or equivalent). It is possible to adjust then by moving the 2 screws M8 (appendix p.49 mark 18) but you need to stick them again in order to ensure a proper sealing.



Electric wiring

Warnings



Protection Earth



Dangerous voltage



Direct current

Alternative current



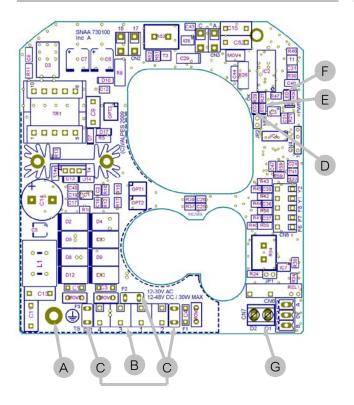


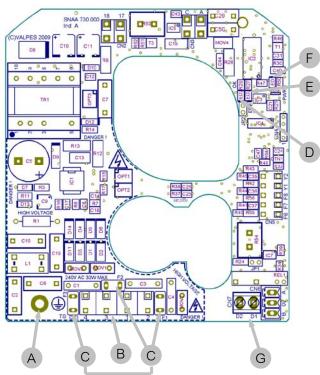
- Use only one relay for one actuator.
- As stipulated in the applicable regulation, the connection to earth contact is compulsory for devices with working voltages exceeding 42V.
- The actuator is being always under power, it must be connected to a disconnection system (switch, circuit breaker) to ensure the actuator's power cut. The latter must be closed to the actuator, easy to reach and marked as being the disconnecting device for the equipment.
- The temperature of the terminal can reach 90 °C.
- To optimize the installation security, please connect the failure feedback signal (standard: D1/D2, BBPR: D3/D4 and
- In case of long cables, please note the induction current shall not exceed 1mA.
- The actuator can tolerate temporary overvoltage of the electrical grid up to ± 10 % of its nominal system operating voltage.
- The selection of the cables and cable glands: the maximal operating temperature of the cables and cable-glands must be at least 110 °C. The cables used must be of category UL 90 V-0.
- It is necessary to connect all actuators to an electrical cabinet. The power supply cables must have the RATED diameter for the maximum current supported by the actuator and comply with IEC 60227 or IEC 60245 standards.
- The auxiliary limit switches must be connected with rigid wires. If the applied voltage is higher than 42V, the user must foresee a fuse in the power supply line and use cables with a cross-section of 1.5 mm².
- The feedback switches must be powered with the same voltage. The reinforced insulation of the motor control allows voltages up to 250 V AC.
- Connection to feedback microswitches:
 - 4 to 24 V DC and 12 to 250 V AC
 - minimum current 100 mA
 - maximum current 5 A (resistive), 0.5 A (motor), 0.125 A (capacitive loads)
- In order to ensure the IP68 tightness, the cable glands must be used (7 to 12mm cable). Otherwise, the cable glands must be replaced by a ISO M20 IP68 cap. A cable gland is tight when it has been tighten by one turn ahead of contact between rubber seal and nut.



Electronic boards

SNAA730100 15V-30V 50/60Hz (12V-48V DC) SNAA730000 100 V-240 V 50/60Hz (100 V-350 V DC)





Rep.	Description	Rep.	Description
А	Earth screw	E 2)	LED 3 : Detected failure
В	Pilot and power supply terminals	F	LED 1 : Power presence
C 1)	Card protection fuses	G	Failure report terminal strip (24 V DC / 3A max)
D	LED 2 : microprocessor ok		

1) Fuses for multivolt card:

- Card SNAA730100 : 5A / T 125 V (Littelfuse 39615000000)
- Card SNAA730000 : 3,15A / T 250 V (Multicomp MST 3,15A 250 V)

²⁾ Possible defects: limitation of current, thermic limitation or program error

- => check that the valve torque is not superior to the maximum torque stand by the actuator
- => check that the actuator do not exceed the duty cycle indicated (possible overheat)
- To re-start the actuator, reverse the sense of rotation or switch the power off and on.



Wiring Instructions

Our cable glands are designed for cables with a diameter between 7mm and 12mm. The actuator can support MAINS supply voltage fluctuations up to ± 10 % of the nominal voltage. It is necessary to connect all actuators to an electrical cabinet

• Remove the position indicator, unscrew the four screws and take off the cover.

SUPPLY AND CONTROL WIRING

- Ensure that the voltage indicated on the actuator ID label corresponds to the voltage supply.
- Connect the wires to the connector in accordance with the required control mode. (see diagram p.36 & 37)
- To ensure the correct functioning of the anti-condensation heaters, the actuator must be permanently power supplied

EARTH WIRING

The connection to earth is mandatory if the applyed voltage is higher than 42 V. The cable used for earth connection must have the same cross-section as the power cables and be connected by means of a lug to the earth screw (see p.49 item 17).

WIRING OF THE FEEDBACK SIGNAL (Except POSI: p.14 & GPS: p.20)

Our actuators are equipped with two simple limit switch contacts normally set either in open position, either in closed position (see DSBL0470: 230 V and DSBL0497/DSBL0498: 400 V wiring diagrams inside the glover). As per factory setting, the white cam is used to detect the open position (FC1) and the black cam is used to detect the closed position (FC2).

The auxiliary limit switches must be connect with rigid wires. If the applied voltage is higher than 42V, the user must foresee a fuse in the power supply line.

The voltages applied to each feedback switch (FC1 and FC2, SNAA690000 electronic board) must be exactly the same .The reinforced insulation between the feedback signal and the motor control authorizes voltages up to 250 V AC.

- Unscrew the right cable gland and insert the cable.
- Remove 25mm of the cable sheath and strip each wire by 8mm.
- Connect the wires to the terminal strip in accordance with the diagram p.10 (230 V) or p.11 (400 V).
- Tighten the cable gland (Ensure that it's well mounted to guaranty the proofness).

SETTING OF END LIMIT SWITCHES

The actuator is pre-set in our factory. Do not touch the two lower cams in order to avoid any malfunctioning or even damage to the actuator.

- To adjust the position of the auxiliary contacts, make rotate the two superior cams by using the appropriate wrench.
- Re-mount the cover, fasten the four screws and attach the position indicator.

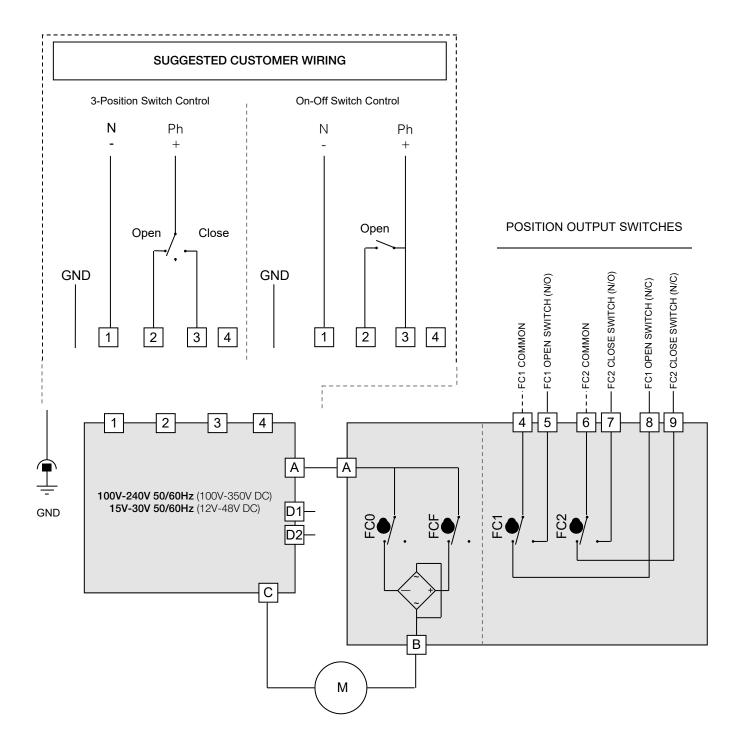


Multi-Volt Wiring Diagram

Rep.	Description	Rep.	Description	
FCO	Open Position Limit Switch FC1 Open Position Output Switc			
FCF	Close Position Limit Switch FC2 Close Position Output Switch			
D1/D2	Failure report Terminal strip (24V DC / 3A max)			



- Terminal temperature maximum 194°F / 90 °C
- Use solid wires, 18 AWG maximum (250 VAC/VDC / 5A Max)



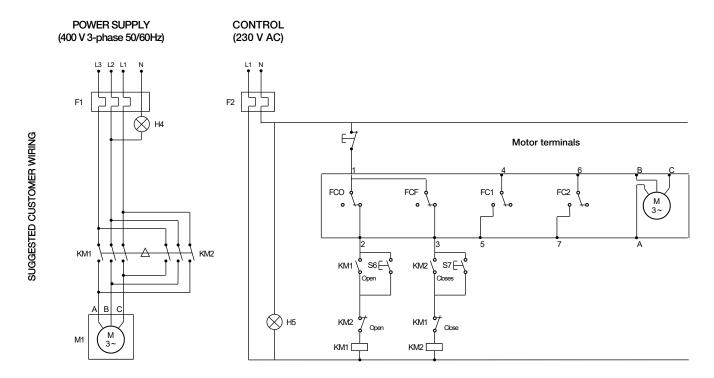


3-phase 400V electric diagram

Rep.	Description	Rep.	Description	Rep.	Description
FC0	Open Position Limit Switch	H4	Motor supply indication	S5	Stop button
FCF	Close Position Limit Switch	H5	Control supply indication	S6	Opening button
FC1	Open Position Output Switch	KM1	Opening switch	S7	Closing button
FC2	Close Position Output Switch	KM2	Closing switch	Н	Heating resistor
F1 / F2	Thermal switch	М	Motor		·

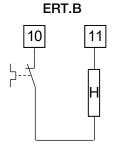


- Terminal temperature maximum 194°F / 90 °C
- Use solid wires, 18 AWG maximum (250 VAC/VDC / 5A Max)



The motor power supply is wired on bistable three-phase relay (not delivered)

If working inverted, invert 2 phases of motor





BBPR models

Actuators with battery backup position recovery system (on-off wiring mandatory)

BBPR models integrate a battery pack monitored by an electronic board inside the actuator. Its function is to relay in case of power supply failure on terminal PIN 1,2 and 3 of the actuator. The BBPR system can be set on different position like normally open (NO) or normally closed (NC). It depends on the application.

The electronic board monitors the battery pack and check the status of battery (cycle load and failure) If a battery failure is detected, a contact on PIN 65 and 66 switch off. It's possible to use this contact to be aware that there is a failure on battery in the actuator without remove cover and plan the replacement.

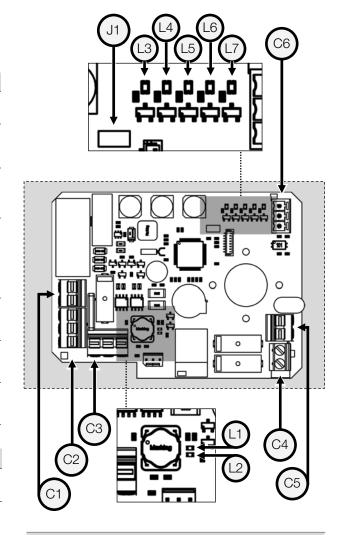
BBPR option requires ON/OFF mode.

Loading electronic board

LED		DESCRIPTION		
L1	D19 green	Actuator operating into opening		
L2	D18 red	Actuator operating into closing		
L3	ACT green	, Slow blinking (1s) : batten/ charged		
L4	ERROR red	Error detected: -Timestamp memory empty/scheduler selected -Clock failure -Excessive temperature -Excessive torque		
L5 HORO Orange Weekly scheduler functioning mode		Weekly scheduler functioning mode		
L6	6 MANU Orange manual / Bluetooth® functioning mode			
L7	WIRE Orange Electric wiring mode			

CONNECTEUR		ONNECTEUR	DESCRIPTION			
	C1	17 (-) · 18 (+)	power supply connector			
	C2	F (+) · F (-) · T (+)	Battery unit connector			
	СЗ	A · B · C	Motor connector			
	C4 1)	D3 · D4	Failure feedback connector			
	C5 1)	65 · 66	Charging feedback connector			
	C6	A·0·B	RS485 connector			
	J1	Bluetooth® activation jumper				

¹⁾ The auxiliary cables must be connected to inside installation only



Battery voltage	24 V DC
Battery capacity	600 mAh
Charging current	180 mA
initial battery charge duration	3,5 h
Charging status feedback relay (65/66)	24 V DC - 1 A max
Failure feedback relay (D3/D4)	24 V DC - 3 A max
Temperature	-10 °C to +40 °C



The factory default configuration is "normally closed"

Following a power failure, the BBPR unit will reset after 4 minutes



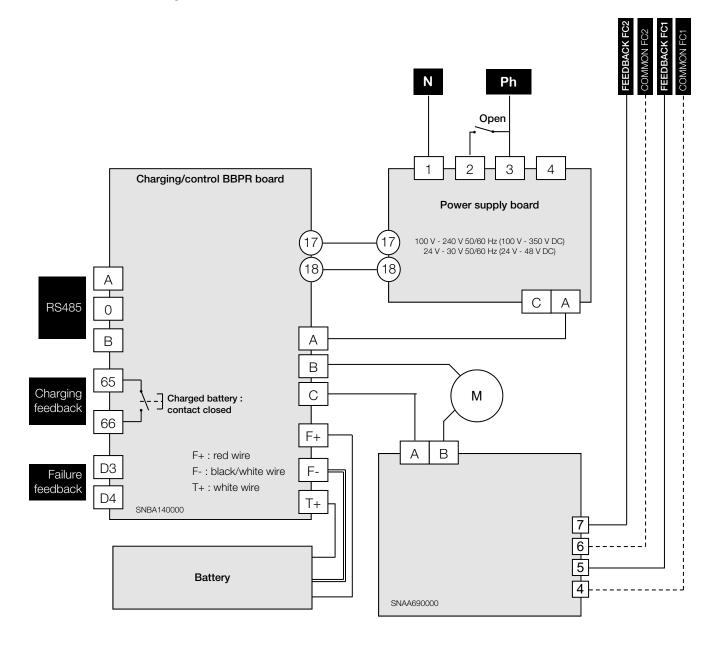
Thanks to **AXMART®** (via Bluetooth® connection), it's possible to set the backup position that the actuator will reach in case of power failure.

it's also possible to access to actuator parameters in real time, to schedule weekly tasks and to control it locally.

For any further information, refer to the operation manual with the reference DSBA3304.



BBPR: electric diagram





POSI: description

Various control types (control signal on terminals N°15 and N°16)

On request, our cards can be set in factory. The consign and the feedback signal can have different forms (current or voltage). Without any information from the customer, the cards are set for current 4-20mA (control + feedback signal).

Control in 0-10V modes:

In case of outside event, absence of control signal (accidental wires cut for example) but in presence of power, the actuator will travel to defined position (open or closed valve).

In standard our actuators will close themselves in absence of control signal but there are other possibilities on request.

Control in 4-20mA mode:

In case of outside event, absence of control signal (accidental wires cut for example) but in presence of power, the actuator will stay in its position.

In the both cases, when the control signal is restored, the actuator reach automatically the position corresponding to control signal value.

POSI: wiring instructions



- Actuator pre-set in factory.
- In order to avoid electromagnetic perturbations, it is compulsory to use shielded cables (cables longer than 3m).
- Unscrew the right gland and pass the cable.
- Connect the input signal between terminals 15 and 16 (attached p.41 mark.B). Terminal 15 is the negative polarity (-) and terminal 16 is the positive polarity (+).
- Connect the output signal between terminals 13 and 14.(attached p.41 mark.C). Terminal 13 is the positive polarity (+) and terminal 14 is the negative polarity (-).
- Tighten the cable gland (Ensure that it's well mounted to guaranty the proofness).

The feedback must be connect with rigid wires. If the applied voltage is higher than 42V, the user must foresee a fuse in the power supply line.

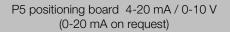
Factory setting: by default, 4-20mA input and output signals with normal rotation sense.

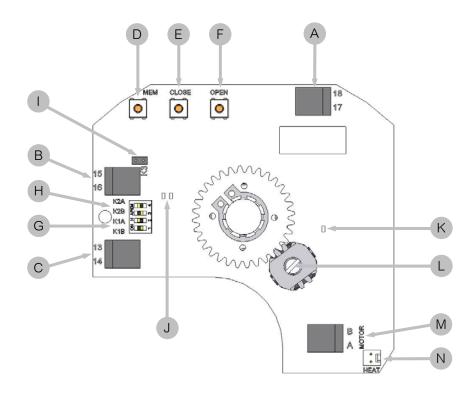
To proceed to a new setting of the card: please see page 17, "Parameter selection sequence".

To check the proper operation of the card: please see page 17, "Normal operating mode".



POSI: electronic board





Rep.	Description		Description
А	24 V AC/DC power supply terminal trip	Н	K2 shunt
В	Instruction terminal trip	I	K3 shunt
С	Feed back terminal trip	J	Green and red LEDs
D	Adjustment button MEM	K	Yellow LED: power supply indication
Е	Adjustment button CLOSE	L	Potentiometer
F	Adjustment button OPEN	М	Motor connexion
G	K1 shunt	N	Heating resistor connector



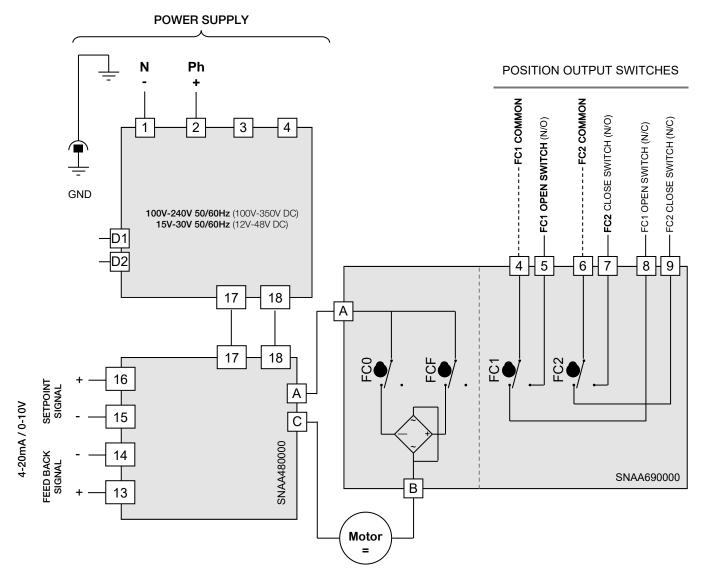
POSI: Wiring diagram

Rep.	Description	Description		
FCO	Open Position Limit Switch FC1 Open Position Output Switch			
FCF	Close Position Limit Switch FC2 Close Position Output Switch			
D1/D2	Failure report Terminal strip (24V DC / 3A max)			



• : cf'; DG'a cXY'gz'fYZYf'hc'dU[Yg'% / '&\$"

- Terminal temperature maximum 194°F / 90 °C
- Use solid wires, 18 AWG maximum (250 VAC/VDC / 5A Max)
- For a use with a long power supply wiring, the induction current generated by the wires mustn't be higher than 1mA.
- The control voltage must be S.E.L.V. (Safety Extra Low Voltage).
- No common earth/ground connexion between the control (input and output signal) and the alimentation. (Type 0-20 or 4-20mA: 5V DC max.)

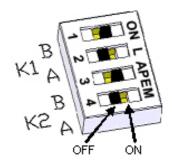


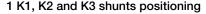


- ullet The card resolution is 1°
- 10 kOhm input impedance if control with voltage (0-10 V) and 100 Ohm input impedance if control with current (0-20 mA or 4-20 mA)



POSI: parameter selection sequence





Position the shunts as follows (before modification, switch off the card):

Setpoint	Feedback	Schunt K1		Schu	nt K2	Schunt K3
signal	signal	Α	В	Α	В	Schullt KS
0-10V	0-10V	ON	OFF	ON	OFF	OFF
0-10V	0-20mA	ON	OFF	OFF	ON	OFF
0-10V	4-20mA	ON	OFF	OFF	ON	ON
4-20mA	0-10v	OFF	ON	ON	OFF	OFF
4-20mA	0-20mA	OFF	ON	OFF	ON	OFF
4-20mA	4-20mA	OFF	ON	OFF	ON	ON
0-20mA	0-10V	OFF	ON	ON	OFF	OFF
0-20mA	0-20mA	OFF	ON	OFF	ON	OFF
0-20mA	4-20mA	OFF	ON	OFF	ON	ON





2.2 Selection of the flow direction of the valve

2.1 Normal flow direction (by default)

- Press the OPEN button and apply the operating voltage to the card while keeping this button pressed.
- The green LED lights up. Release the OPEN button.
- Disconnect the card.

2.2 Inverse flow direction

- Press the CLOSE button and apply the operating voltage to the card while keeping this button pressed.
- The **red LED** lights up. Release the **CLOSE** button.
- · Disconnect the card.

3 Selection of the type of input control signal

3.1 Voltage control signal 0-10V

- Press the MEM button and apply the operating voltage to the card while keeping this button pressed.
- The red LED will light up 3 times. Release this button.
- · Disconnect the card.

3.2 Current control signal 4-20mA (by default)

- Press the MEM and CLOSE buttons and apply the operating voltage to the card while keeping these buttons pressed.
- The red LED will light up 3 times. Release these buttons.
- Disconnect the card.

3.3 Current control signal 0-20mA

- Press the MEM and OPEN buttons and apply the operating voltage to the card while keeping these buttons pressed.
- The **red LED** will light up 3 times. Release these buttons.
- Disconnect the card.

4 Learning mode

- Press the OPEN and CLOSE buttons and apply the operating voltage to the card while keeping these buttons pressed.
- The 2 LEDs will light up. Release these buttons and the 2 LEDs will run out. The card is now in the learning mode.
- Press the CLOSE button to put the valve in its closed position. The red LED will light up.
- Store this selected closed position by pushing MEM + CLOSE, the red LED will light up 2 times as a confirmation of acknowledgement.
- Press the **OPEN** button to put the valve in its open position. The **green LED** will light up.
- Store this selected open position by pushing MEM + OPEN, the green LED will light up 2 times as a confirmation of acknowledgement.
- Now, the positions selected have been stored. Disconnect the card.

NORMAL OPERATING MODE

- Apply the operating voltage to the card. The green LED will light up 3 times.
- Under normal operating conditions, the green LED will light up when the drive motor opens the valve, and the red LED will light up when the drive motor closes it.
- If both LEDs remain ran out, it means that the drive motor has not been triggered.

In the case of an over torque, the motor stops and the **2 LEDS** lights then together to indicate the action of the torque limiter. To re-start it, you must either reverse the sense of rotation, either switch the power off and on.





























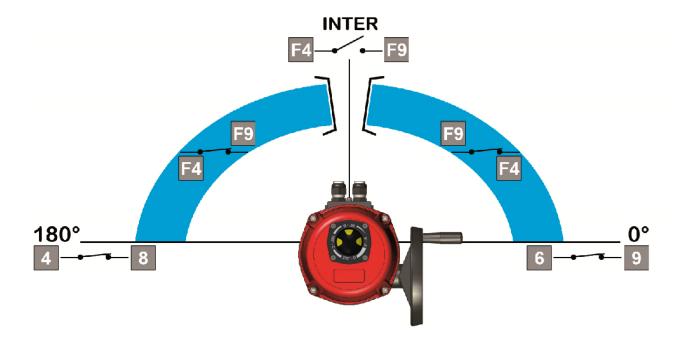
3 positions: description

Actuator with a third position

GF3 option allow actuator to be drive and stop in 3 positions. These 3 positions could be between 0° to 180° . In standard actuators are setting in our workshop at 0° 90° 180° that's fit with standard 3 ways ball valve. Others positions still available but customer have to price on the order witch position is request.

These 3 positions are controlled by 4 switches (FCO,FCF,FCIO and FCIF) and 3 switches for feed back signal Switches FC1,FC2 are NO contact (close the circuit in extreme position) and FC3 is a NC contact (open the circuit in intermediate position).

3 positions: contacts condition



	Terminals				
	6 & 9	4 & 8	F4 & F9		
0°	Closed	Open	Closed		
inter	Open	Open	Open		
180°	Open	Closed	Closed		

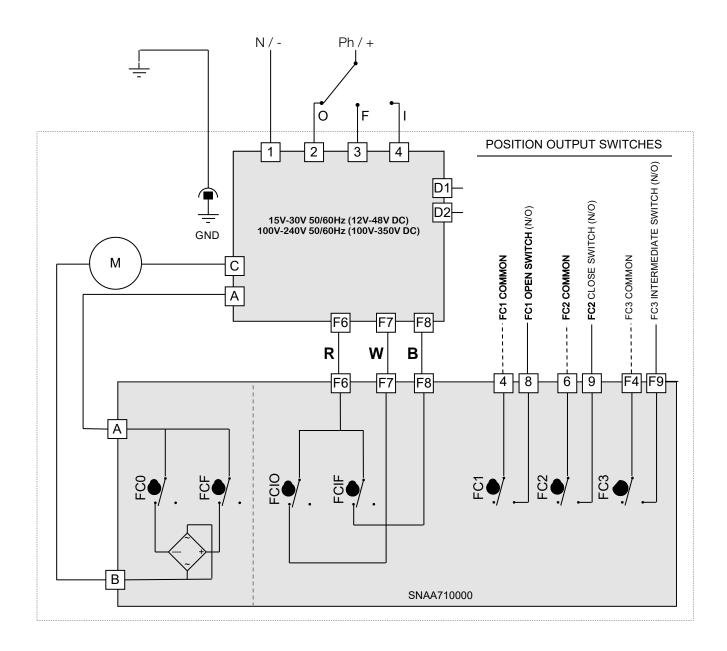


3 Positions: Wiring Diagram

Rep.	Description	Rep.	Description	
FC0	Open Position Limit Switch	FC1	Open Position Output Switch	
FCF	Close Position Limit Switch	FC2	Close Position Output Switch	
FCIO	Intermediate Open Position Limit Switch	FC3	Intermediate Position Output Switch	
FCIF	Intermediate Close Position Limit Switch	R	Red	
W	White	В	Black	
D1/D2	D1/D2 Failure report Terminal strip (24V DC / 3A max)			



- Terminal temperature maximum 194°F / 90 °C
- Use solid wires, 18 AWG maximum (250 VAC/VDC / 5A Max)





GPS: description

The GPS version includes BBPR and positioning function.

Thanks to **AXMART®** (via Bluetooth® connection), it's possible to set the backup position that the actuator will reach in case of power failure (BBPR function) as well as setpoint and feedback signal type (positioning function).

it's also possible to access to actuator parameters in real time, to schedule weekly tasks and to control it locally.

For any further information, refer to the operation manual (DSBA3304).





The factory default configuration is "normally closed"



Be sure you connect the terminal 15 (-) before the terminal 16 (+)



Following a power failure, the BBPR unit will reset after 4 minutes.

Voltage	24 V DC
Battery capacity	600 mAh
Charging current	180 mA
Maximum battery charge duration	3,5 h
Charging status feedback relay (65/66)	24 V DC - 1 A max
Failure feedback relay (67/68)	24 V DC - 3 A max
Temperature	-10 °C to +40 °C

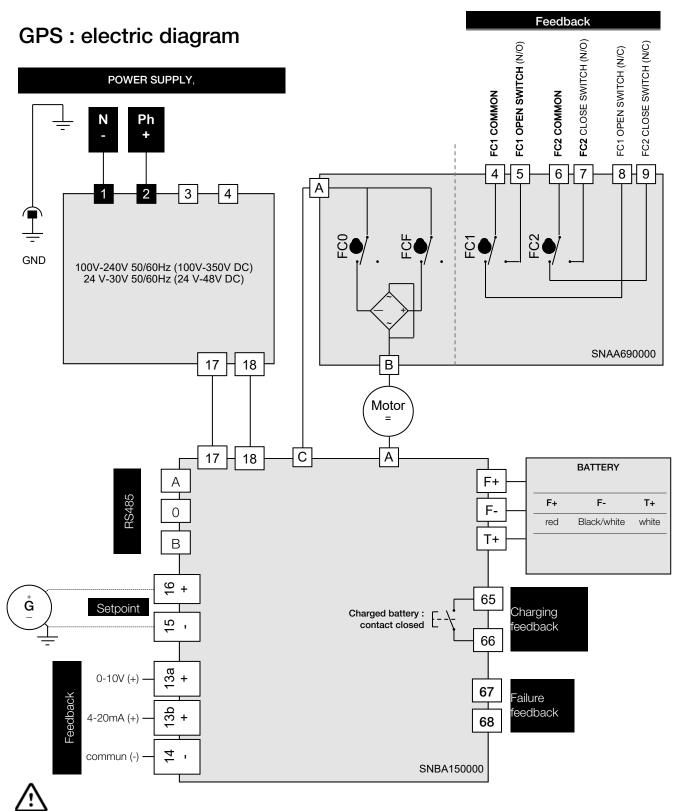
TERMINALS	DESCRIPTION
17(-)•18(+)	power supply connector
F(+)•F(-)•T(+)	Battery connector
65•66	Charging feedback connector
67•68	Failure feedback connector
A•0•B	RS485 connector
15(-)•16(+)	Positioning setpoint signal connector (0-10 V or 4-20 mA)
13A(+)•13B(+)•14(-)	Positioning feedback signal connector 13A=0-10 V et 13B=4-20 mA
CV1	Bluetooth® activation jumper

LED	DESCRIPTION
MANU	manual / Bluetooth® functioning mode
HORO	Weekly scheduler functioning mode
APPR	Learning mode selected
POSI	Positioning mode
ERROR	Error detected: - Timestamp memory empty/scheduler selected - Clock failure - Excessive temperature - Excessive torque
ACT	Power supply: - Slow blinking (1 s) : charged battery - Rapid blinking (0.5 s) : battery charging
APPR1	Open position stored (confirmation)
APPR2	Closed position stored (confirmation)

GPS: learning mode

- Switch on the actuator
- Press both OPEN and CLOSE buttons until the learning mode is selected, (APPR LED on).
- Press **CLOSE** button. The valve operate into closed position.
- When the valve is closed, press both **CLOSE** and **MEM** buttons during 2 seconds.
- The APPR2 led blinks rapidly and then lights on. The closed position is stored.
- Press **OPEN** button. The valve operate into open position.
- When the valve is open, press both **OPEN** and **MEM** buttons during 2 seconds.
- The APPR1 led blinks rapidly and then lights on. The closed position is stored
- Exit the learning mode by simultaneously pressing the OPEN and CLOSE buttons to the POSI mode.



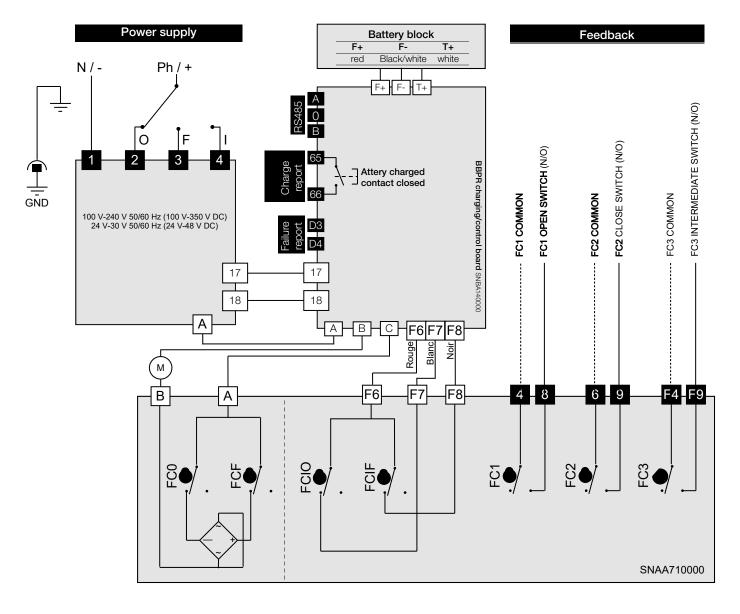


- The pin 15 (-) of the setpoint signal must be connected to earth
- The terminal temperature can reach 90 °C
- The used wires must be rigid
- The terminal switch 67 68 must be wired with positive DC current (24 V 3A max.).
- For a use with a long power supply wiring, the induction current generated by the wires mustn't be higher than 1mA.
- The control voltage must be S.E.L.V. (Safety Extra Low Voltage).
- No common earth/ground connexion between the control (input and output signal) and the alimentation. (Type 4-20mA: 5V DC max.)
- The
- The card resolution is 1°
 - 10 kOhm input impedance if control with voltage (0-10V) / 100 Ohm input impedance if control with current (4-20mA)



GFS: description & electric diagram

GFS model includes a BBPR unit and 3 positions



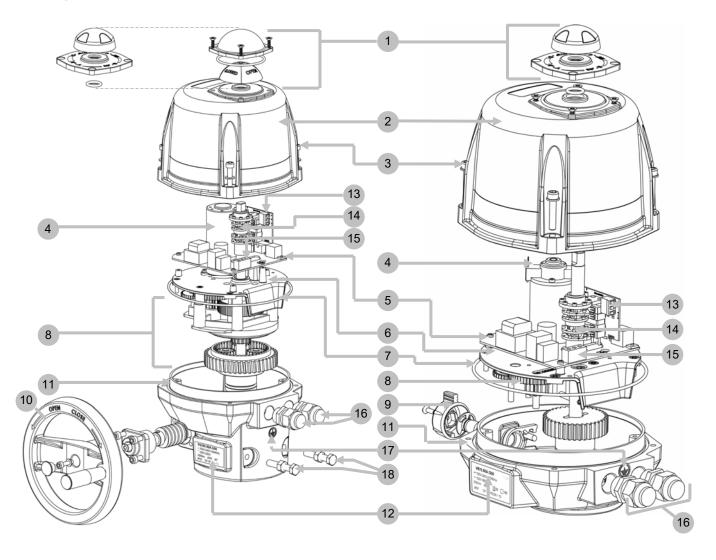
Rep.	Description	Rep.	Description
FC0	Open Position Limit Switch	FC1	Open Position Output Switch
FCF	Close Position Limit Switch	FC2	Close Position Output Switch
FCIO	Intermediate Open Position Limit Switch	FC3	Intermediate Position Output Switch
FCIF	Intermediate Close Position Limit Switch	D3/D4	Failure report Terminal strip (24V DC / 3A max)



- Terminal temperature maximum 194°F / 90 °C
- Use solid wires, 18 AWG maximum (250 VAC/VDC / 5A Max)
- For a use with a long power supply wiring, the induction current generated by the wires must not be higher than 1mA.



Exploded view



Rep.	Designation	Rep.	Designation	
1	Visual position indicator	10	Hand wheel	
2	Cover	11	Housing	
3	Stainless steel screws	12	Identification label	
4	Motor	13	Auxiliary limit switch terminal	
5	Pilot and power supply card	14	Cams	
6	Gear box plate	15	Pilot and power supply terminal	
7	O ring	16	ISO M20 gland	
8	Gear box	17	Earth screw	
9	Clutch knob	18	Mechanical end stops	



VR technical specifications

	VR25	VR45	VR75			
Installation						
IP protection (EN60529)	IP68 (5 m 72 h)					
Corrosion resistance (outdoor and	Housing: Aluminium + EPOXY paint / cover: PA6 UL 94 V-0 or Aluminium + EP					
indoor use)	paint Drive: Steel + Zn treatment / Axles and screws: Stainless steel					
Temperature	-20 °C à +70 °	C (BBPR/GPS/GFS : -10 °C à	a +40 °C)			
Hygrometry		0 % for temperatures up to 31 % relative humidity at 40 °C	°C decreasing linearly			
Pollution degree	Applicable POLLUTION DEGR	EE of the intended environr	ment is 2 (in most cases)			
Altitude		altitude up to 2 000 m				
Extended environmental conditions (IEC61010)	Use indoor	, outdoor and in WET LOCA	ΓΙΟΝ			
Sound level		61 dB				
Weight	3,1 kg to 3.5 Kg r	nax (4 Kg to 4,4 kg with alumi	nium cover)			
Mechanical specific	ations					
Nominal torque	20 Nm	35 Nm	60 Nm			
Maximum torque	25 Nm	45 Nm	75 Nm			
Operating time (90°)	7 s (400 V : 10 s)	15 s (400 V : 10 s)	20 s (400 V : 15 s)			
Drive ISO5211		Star 17 F05-F07				
Rotation angle	90° (others on request)					
Mechanical stops	90° or 180°					
Manual override	External shaft					
Direction of rotation	Anticlockwise to open					
Electrical specifica	tions					
Voltage 1)	100 V to 240 V AC 50/60 Hz and 100 V to 350 V DC					
(standard)	15 V to 30 V AC 50/60 Hz and 12 V to 48 V DC 3-phase 400 V 50/60 Hz					
Voltage ¹⁾ (GP5 and GF3)	100 V to 240 V AC 50/60 Hz and 100 V to 350 V DC 15 V to 30 V AC 50/60 Hz and 12 V to 48 V DC					
Voltage ¹⁾ (GS6, GPS and GFS)	100 V to 240 V AC 50/60 Hz and 100 V to 350 V DC 24 V to 30 V AC 50/60 Hz and 24 V to 48 V DC					
Overvoltage category 2)	TRANSIENT OVERVOLTAGES up to the levels of OVERVOLTAGE CATEGORY II TEMPORARY OVERVOLTAGES occurring on the MAINS supply.					
Power consumption		45 W - (52 W for 400 V)				
Insulation motor class	Class B 400	V motors and class F for the	others			
Torque limiter (except 400 V)	Electronic					
Duty cycle (IEC60034)	50 %					
Limit switches voltage	12 to 250 V AC and 4 to 24 V DC					
Limit switches current	Min. 100 mA Max. 5 A (resistive), 0.5 A (motor), 0.125 A (capacitive loads)					
Anticondensation heaters	10 W					
Inrush current	Circuit breaker type D, nominal current according the number of actuators (max. 4 actuators) or use a inrush current limiter at the output of the circuit breaker.					

 $^{^{1)}}$ The actuator tolerates voltage fluctuation of the electrical grid up to \pm 10 % of its nominal system operating voltage $^{2)}$ The actuator tolerates temporary overvoltages of the electrical grid.



VS technical specifications

	VS100	VS150	VS300		
Installation					
IP protection (EN60529)	IP68 (5 m 72 h)				
Corrosion resistance (outdoor and	Housing: Aluminium + EPOXY	paint / cover: PA6 UL 94 V-0	or Aluminium + EPOXY		
indoor use)	paint				
Temperature	Drive: Steel + Zn treatment / Axles and screws: Stainless steel -20 °C à +70 °C (BBPR/GPS/GFS: -10 °C à +40 °C)				
	maximum relative humidity 80	•	*		
Hygrometry		% relative humidity at 40 °C	- deoreasing inteatry		
Pollution degree	Applicable POLLUTION DEGRI	EE of the intended environr	ment is 2 (in most cases)		
Altitude		altitude up to 2 000 m			
Extended environmental conditions (IEC61010)	Use indoor	, outdoor and in WET LOCAT	ΓΙΟΝ		
Sound level		61 dB			
Weight	5,1 kg to 5.5 Kg m	nax (6 Kg to 6,4 kg with alumi	nium cover)		
Mechanical specific	ations				
Nominal torque	75 Nm	125 Nm	250 Nm		
Maximum torque	100 Nm	150 Nm	300 Nm		
Operating time (90°)	15 s (400 V : 10 s)	30 s (400 V : 20 s)	60 s (400 V : 35 s)		
Drive ISO5211	Star 22 F07-F10				
Rotation angle	90° (others on request)				
Mechanical stops	90°				
Manual override	Wheel				
Direction of rotation	Anticlockwise to open				
Electrical specificat	tions				
-	100 V to 240 V /	AC 50/60 Hz and 100 V to	350 V DC		
Voltage 1) (standard)	15 V to 30 V	AC 50/60 Hz and 12 V to 4	18 V DC		
(staridard)	3-	phase 400 V 50/60 Hz			
Voltage 1)	100 V to 240 V AC 50/60 Hz and 100 V to 350 V DC				
(GP5 and GF3)	15 V to 30 V AC 50/60 Hz and 12 V to 48 V DC				
Voltage 1)	100 V to 240 V AC 50/60 Hz and 100 V to 350 V DC				
(GS6, GPS and GFS)	24 V to 30 V /	AC 50/60 Hz and 24 V to 4	18 V DC		
Overvoltage category 2)	TRANSIENT OVERVOLTAGES up to the levels of OVERVOLTAGE CATEGORY II TEMPORARY OVERVOLTAGES occurring on the MAINS supply.				
Power consumption	4	5 W - (135 W for 400 V)			
Insulation motor class	Class B 400	V motors and class F for the	others		
Torque limiter (except 400 V)	Electronic				
Duty cycle (IEC60034)	50 %				
Limit switches voltage	12 to 250 V AC and 4 to 24 V DC				
Limit switches current	Min. 100 mA Max. 5 A (resistive), 0.5 A (motor), 0.125 A (capacitive loads)				
Anticondensation heaters	10 W				
Inrush current	Circuit breaker type D, nominal current according the number of actuators (max. 4 actuators) or use a inrush current limiter at the output of the circuit breaker.				

¹⁾ L'actionneur accepte les fluctuations de la tension du RÉSEAU d'alimentation jusqu'à ±10 % de la tension nominale.

²⁾ Accepte les surtensions temporaires survenant sur le réseau d'alimentation.







CR-TEC Engineering Inc.